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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/525,888	09/19/2005	Robert Lance Cook	2725-12503	2346
78091 Conley Rose, P	7590 11/27/200 .C	9	EXAMINER	
P.O. Box 3267			KOEHLER, CHRISTOPHER M	
Houston, TX 77253-3267			ART UNIT	PAPER NUMBER
			3726	
			MAIL DATE	DELIVERY MODE
			11/27/2009	PAPER

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

	Application No.	Applicant(s)		
	10/525,888	COOK, ROBERT LANCE		
Office Action Summary	Examiner	Art Unit		
	Christopher M. Koehler	3726		
The MAILING DATE of this communication app Period for Reply	pears on the cover sheet with the c	orrespondence address		
A SHORTENED STATUTORY PERIOD FOR REPLY WHICHEVER IS LONGER, FROM THE MAILING DOWN THE MAILING DOWN THE MAILING DOWN THE MAILING DOWN THE MEDICAL STATE OF TH	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be tim will apply and will expire SIX (6) MONTHS from , cause the application to become ABANDONEI	l. ely filed the mailing date of this communication. D (35 U.S.C. § 133).		
Status				
Responsive to communication(s) filed on 10 S This action is FINAL . 2b) ☐ This Since this application is in condition for alloward closed in accordance with the practice under E	action is non-final. nce except for formal matters, pro			
Disposition of Claims				
4) ☐ Claim(s) 1-51 is/are pending in the application 4a) Of the above claim(s) 4,7-12,16-25,29,32,3 5) ☐ Claim(s) is/are allowed. 6) ☐ Claim(s) 1-3,5,6,11-15,26-28,30,31,33-35,41 a 7) ☐ Claim(s) is/are objected to. 8) ☐ Claim(s) are subject to restriction and/o Application Papers 9) ☐ The specification is objected to by the Examine	16-40,42-44 and 46-51 is/are withound and 45 is/are rejected. r election requirement.	drawn from consideration.		
The specification is objected to by the Examine The drawing(s) filed on 25 February 2005 is/are Applicant may not request that any objection to the Replacement drawing sheet(s) including the correct 11) □ The oath or declaration is objected to by the Examine 10.	e: a)⊠ accepted or b)⊡ objected drawing(s) be held in abeyance. See ion is required if the drawing(s) is obj	ected to. See 37 CFR 1.121(d).		
Priority under 35 U.S.C. § 119				
 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some color None of: 1. Certified copies of the priority documents have been received. 2. Certified copies of the priority documents have been received in Application No. 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received. 				
Attachment(s) 1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO/SB/08) Paper No(s)/Mail Date 2/21/07, 1/24/06, 7/14/05.	4) Interview Summary Paper No(s)/Mail Da 5) Notice of Informal P 6) Other:	te		

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DETAILED ACTION

Election/Restrictions

1. Applicant's election without traverse of Species A in the reply filed on 9/10/2009 is acknowledged.

Information Disclosure Statement

2. The examiner notes the extensive listing of "relevant" art that applicant has cited in the instant application. While the examiner has performed a cursory review of those references contained in the IDS, applicant is advised that if he deems any of these references to be particularly relevant to the pending claims that he direct the examiner to these references specifically for closer review.

Specification

3. The disclosure contains a reference to and incorporation by reference of more than 40 provisional, non-provisional and international patent applications. While the examiner acknowledges applicant's intent to incorporate these applications into the specification of the instant application, applicant is advised that if he deems any of these applications to be particularly relevant to the instant application, or should the applicant claim that which is contained in one of these applications, that he should direct the examiner to these applications specifically for closer review.

Claim Rejections - 35 USC § 112

4. The following is a quotation of the second paragraph of 35 U.S.C. 112:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

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5. Claims 26, 27, 28, 30 and 45 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

- 6. Claim 26 recites the limitation "the first pipe" in line 5. There is insufficient antecedent basis for this limitation in the claim.
- 7. Claim 45 recites the limitation "the first pipe" in 5. There is insufficient antecedent basis for this limitation in the claim.

Claim Rejections - 35 USC § 102

8. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- 9. Claims 1, 13 and 26 are rejected under 35 U.S.C. 102(b) as being anticipated by Cartry et al. (US Patent No. 4,819,315).

Claims 1, 13 and 26:

Cartry teaches a method of manufacturing an insulated pipeline comprising: positioning a first pipe (1) having a plurality of spaced apart resilient sleeves (2) coupled to the exterior surface of the first pipe within a second pipe (3); and radially expanding and plastically deforming the first pipe until the resilient sleeves engage the interior surface of the second pipe (figure 2; col. 4, lines 21-25).

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Claim Rejections - 35 USC § 103

10. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

- (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 11. Claims 2, 3, 5, 27, 28, 30, 31, 33, 34 and 45 are rejected under 35 U.S.C. 103(a) as being unpatentable over Cartry in view of Ruggles et al. (US Patent No. 5,472,243). Claims 2, 3, 5, 27, 28, 30, 33, 34 and 45:

Cartry teaches a method of manufacturing an insulated pipeline comprising: positioning a first pipe (1) having a plurality of spaced apart resilient sleeves (2) coupled to the exterior surface of the first pipe within a second pipe (3); and radially expanding and plastically deforming the first pipe until the resilient sleeves engage the interior surface of the second pipe (figure 2; col. 4, lines 21-25). Cartry does not explicitly teach injecting an insulating material into an annulus defined between the first and second pipes before radially expanding and plastically deforming the first pipe whereupon the injected insulating material forms thermal insulating sleeves interleaved between the resilient sleeves.

Ruggles teaches injecting an insulating material (51) into an annulus defined between the first and second pipes (figure 6) before radially expanding and plastically deforming the first pipe (figure 4). It would have been obvious to one of ordinary skill in the art at the time of the invention to have applied the injected insulating sealant of Ruggles to the outer surface of the inner pipe of Cartry in order to provide an improved

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joint construction between the two pipes. It should be noted that as the injected insulating material is applied to the annulus between the inner and outer pipes that it will, upon expansion, form thermal insulating sleeves interleaved between the resilient sleeves in the same manner as it fills the gaps between the flutes of Ruggles.

12. Claims 6 and 35 are rejected under 35 U.S.C. 103(a) as being unpatentable over Cartry in view of Ruggles as applied to the claims above, and further in view of Kaplowitz et al. (US Patent No. 2,850,796).

Claims 6 and 35:

Cartry/Ruggles teaches the structure above but does not explicitly teach that the expansion and joining can take place underwater. Kaplowitz teaches a method for expanding inner tubes within outer tubes wherein the expansion technique uses a mandrel and pressure system that can be use with equal facility through straight lines of pipe members or through lines having curves, bends, in close quarters, underwater, in hazardous conditions, and so forth (col. 3, line 74-col. 4, line 3). It would have been obvious to one of ordinary skill in the art at the time of the invention to have incorporated the expansion method of Kaplowitz to the expansion teachings of Cartry/Ruggles in order to provide a method for joining expanded tubulars in situ, or in difficult to access areas such as underwater or in close quarters.

13. Claims 14, 15 and 41 are rejected under 35 U.S.C. 103(a) as being unpatentable over Cartry in view of Kaplowitz.

Claims 14, 15 and 41:

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Cartry teaches the structure above but does not explicitly teach that the expansion and joining can take place underwater. Kaplowitz teaches a method for expanding inner tubes within outer tubes wherein the expansion technique uses a mandrel and pressure system that can be use with equal facility through straight lines of pipe members or through lines having curves, bends, in close quarters, underwater, in hazardous conditions, and so forth (col. 3, line 74-col. 4, line 3). It would have been obvious to one of ordinary skill in the art at the time of the invention to have incorporated the expansion method of Kaplowitz to the expansion teachings of Cartry in order to provide a method for joining expanded tubulars in situ, or in difficult to access areas such as underwater or in close quarters.

Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Christopher M. Koehler whose telephone number is (571)272-3560. The examiner can normally be reached on Mon.-Fri. 7:30A-4:00P.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, David P. Bryant can be reached on (571) 272-4526. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/C. M. K./ Examiner, Art Unit 3726

/DAVID P. BRYANT/ Supervisory Patent Examiner, Art Unit 3726